

## Technical Data Sheet

**Moplen HP450H**

Polypropylene, Homopolymer

**Product Description**

*Moplen* HP450H is a polypropylene homopolymer used for extrusion applications. *Moplen* HP450H is formulated with a low water-carry-over additive package. Typical applications are strapping, sheets, monofilaments and tapes.

<b>Status</b>	Commercial: Active
<b>Availability</b>	Africa-Middle East; Asia-Pacific; Australia and New Zealand; Europe; South & Central America
<b>Application</b>	Raffia/Tapes/Strapping; Strapping
<b>Market</b>	Textile
<b>Processing Method</b>	Tapes & Raffia
<b>Attribute</b>	Homopolymer

<b>Typical Properties</b>	<b>Nominal Value</b>	<b>Units</b>	<b>Test Method</b>
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	1.8	g/10 min	ISO 1133-1
Density	0.900	g/cm <sup>3</sup>	ISO 1183-1
<b>Mechanical</b>			
Flexural Modulus	1400	N/mm <sup>2</sup>	ISO 178
Tensile Stress at Break, (23 °C, 50 mm/min)	23	N/mm <sup>2</sup>	ISO 527-1, -2
Tensile Stress at Yield, (23 °C, 50 mm/min)	34	N/mm <sup>2</sup>	ISO 527-1, -2
Tensile Strain at Break, (23 °C, 50 mm/min)	600	%	ISO 527-1, -2
Tensile Strain at Yield, (23 °C, 50 mm/min)	11	%	ISO 527-1, -2
<b>Thermal</b>			
Vicat Softening Temperature, (A50)	153	°C	ISO 306
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	90	°C	ISO 75B-1, -2